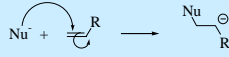
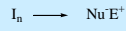


Anionic Polymerization

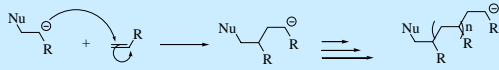
Concepts

General Mechanism

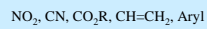
Initiation



Propagation



Reaction is facilitated by electron withdrawing groups, e.g.:

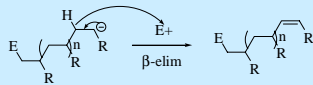
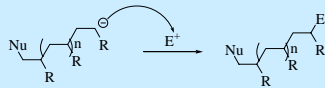


Anionic Polymerization

Concepts

General Mechanism

Termination

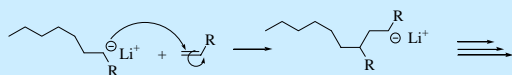
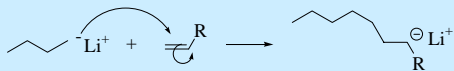
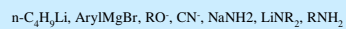


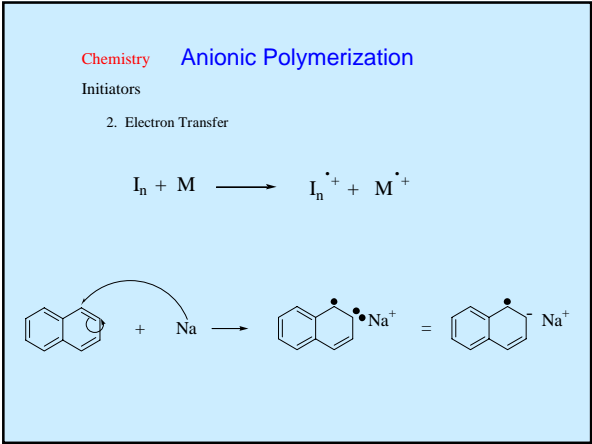
Anionic Polymerization

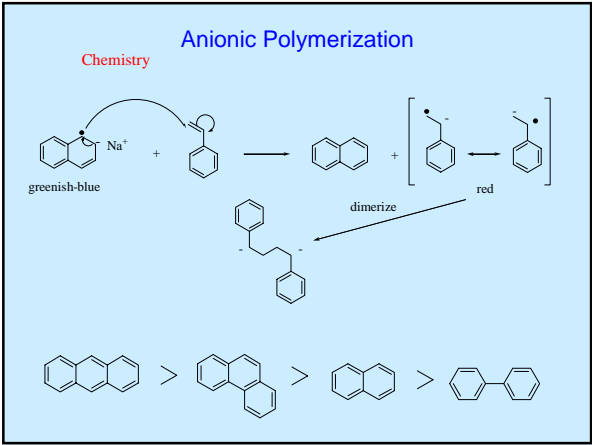
Chemistry

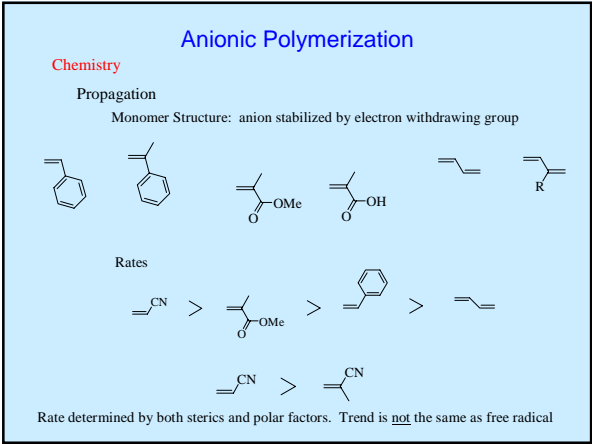
Initiators

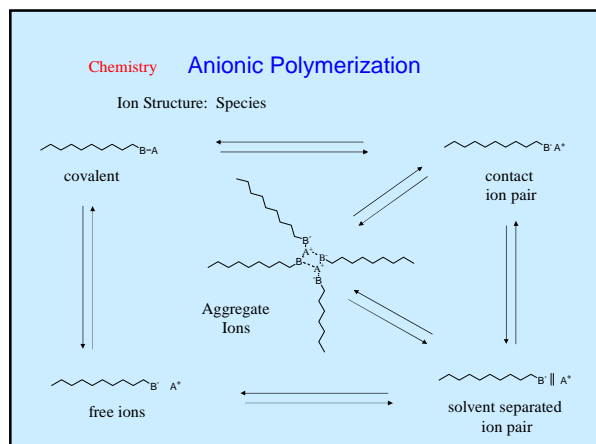
1. Nucleophilic: Strength of nucleophilic initiator depends on monomer











Chemistry Anionic Polymerization

Counterions

| Counterion | Rate in Dioxane (less polar) |
|-----------------|---------------------------------|
| Li ⁺ | 0.94 |
| Na ⁺ | 3.4 |
| K ⁺ | 19.8 |
| Rb ⁺ | 21.5 |
| Cs ⁺ | 24.5 |

Solvation not important in dioxane, therefore, the ion pair with the highest reactivity is that with the weakest bond (releases more highly active free ions)

Chemistry Anionic Polymerization

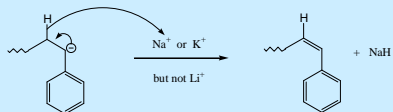
Solvent Effects

| Solvent | Dielectric Constant | k_p^{app} |
|---------------------|---------------------|--------------------|
| Benzene | 2.2 | 2 |
| Dioxane | 2.2 | 5 |
| THF | 7.6 | 550 |
| 1,2 Dimethoxyethane | 5.5 | 3800 |

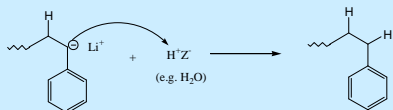
Chemistry **Anionic Polymerization**

Termination

1. Hydride Transfer



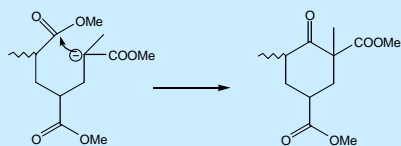
2. Chain Transfer or Protonating Impurities



Chemistry **Anionic Polymerization**

Termination

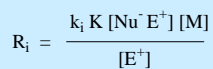
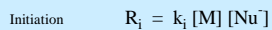
3. Intramolecular



Chemistry **Anionic Polymerization**

Kinetics

Dissociation: e.g. free ions



Anionic Polymerization

Kinetics

Propagation $[\text{NuM}^-] + [\text{M}] \longrightarrow [\text{NuMM}^-]$

$$R_p = k_p [\text{M}] [\text{NuM}^-]$$

Termination: $[\text{NuM}^-] + [\text{H}_2\text{O}] \longrightarrow [\text{NuMH}] + \text{OH}^-$

$$R_t = k_t [\text{H}_2\text{O}] [\text{NuM}^-]$$

Steady state approx:

$$R_i = \frac{k_i K [\text{Nu}^- \text{E}^+] [\text{M}]}{[\text{E}^+]} = R_t = k_t [\text{H}_2\text{O}] [\text{NuM}^-]$$

$$[\text{NuM}^-] = \frac{k_i K [\text{Nu}^- \text{E}^+] [\text{M}]}{k_t [\text{H}_2\text{O}] [\text{E}^+]}$$

Anionic Polymerization

Kinetics

$$R_p = k_p [\text{M}] [\text{NuM}^-]$$

$$R_p = \frac{k_p k_i K [\text{Nu}^- \text{E}^+] [\text{M}]^2}{k_t [\text{H}_2\text{O}] [\text{E}^+]}$$

Degree of Polymerization $DP = R_p/R_t = R_p/R_i$

$$= \frac{k_p k_i K [\text{Nu}^- \text{E}^+] [\text{M}]^2}{k_t [\text{H}_2\text{O}] [\text{E}^+]} \bigg/ \frac{k_i K [\text{Nu}^- \text{E}^+] [\text{M}]}{[\text{E}^+]}$$

$$= \frac{k_p [\text{M}]}{k_t [\text{H}_2\text{O}]}$$

Note: $= [\text{M}] / [\text{I}]$ or $2[\text{M}] / [\text{I}]$

Anionic Polymerization

Telechelic Transformations

Block Copolymers

$$\sim\text{AAA}^- \xrightarrow{\text{B}} \sim\text{AAABBB}^- \xrightarrow{\text{C}} \sim\text{AAABBBCCC}^-$$

Reverse Transformation

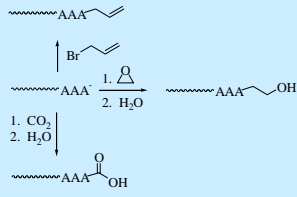
$$\sim\text{AAA}^- \xrightarrow{\text{COCl}_2} \sim\text{AAA}-\text{C}(=\text{O})\text{Cl} \xrightarrow{\text{AgSbF}_6} \sim\text{AAA}^+\text{SbF}_6^-$$

$$\sim\text{AAABBB}^+\text{SbF}_6^- \xleftarrow{\text{B}} \sim\text{AAA}^+\text{SbF}_6^-$$

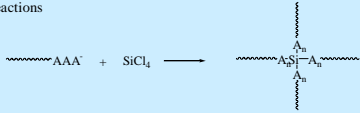
Anionic Polymerization

Telechelic Transformations

Synthetic Transformations

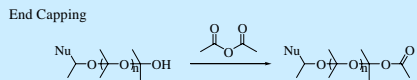
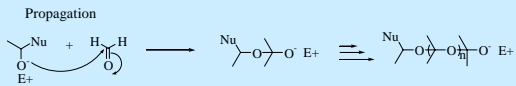
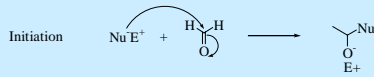


Coupling Reactions



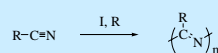
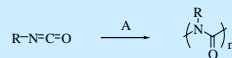
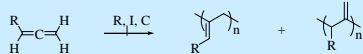
Anionic Polymerization

Carbonyl Polymerization



Anionic Polymerization

Other Anionic Polymerizations



Anionic Polymerization

Stereochemical Considerations

Diene Polymerization: e.g. Polyisoprene (synthetic rubber)

| Counterion | Solvent | 1,4 cis | 1,4 trans | 1,2 | 3,4 |
|------------|-------------------|---------|-----------|-----|-----|
| Li | Pentane | 94 | --- | --- | 6 |
| Li | Pentane/THF | 0 | 25 | 10 | 65 |
| Li | THF | --- | --- | 25 | 75 |
| Li | Et ₂ O | --- | 50 | 5 | 45 |
| Na | pentane | small | 40 | 7 | 53 |
| K | pentane | small | 55 | 7 | 38 |

Anionic Polymerization

Stereochemical Considerations

Note: Na⁺ or K⁺ not effective—too large to promote cyclic transition state
